



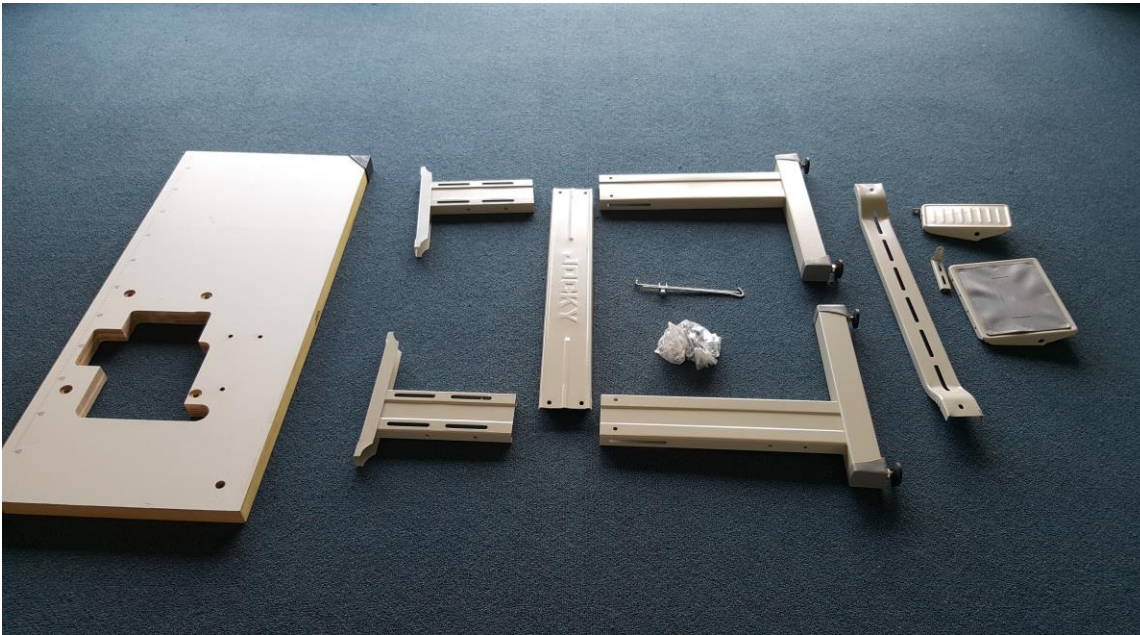
Overlock Assembly

Packaging



- ▶ Box 1: Machine Head
- ▶ Box 2: Clutch Motor
- ▶ Box 3: Table & Accessories

Table & Accessories



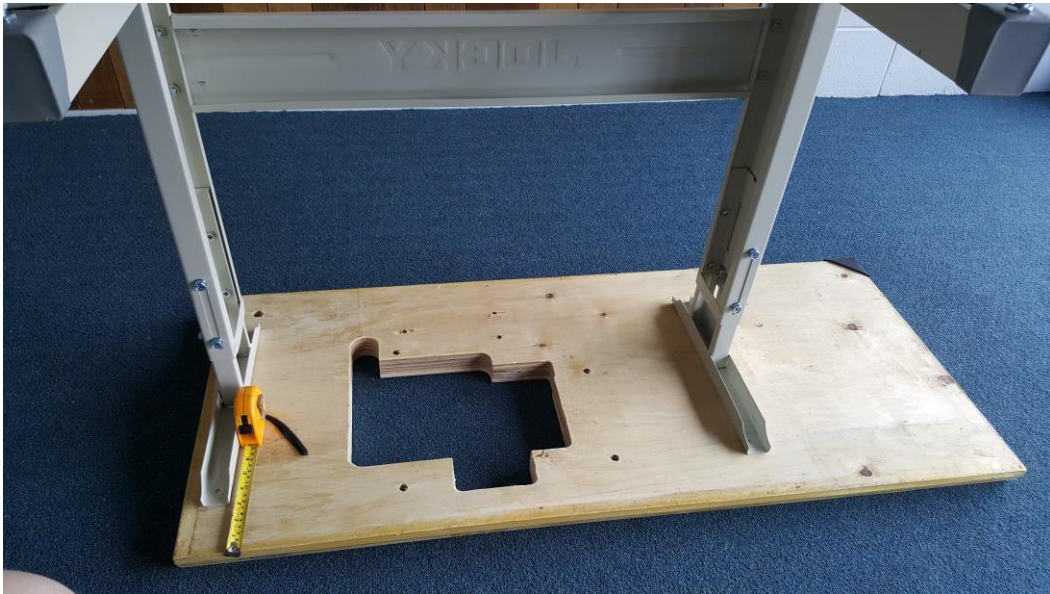
- ▶ Item 1: Table Top
- ▶ Item 2: Stand Assembly
- ▶ Item 3: Foot Pedals
- ▶ Item 4: Accessories

Stand Assembly



- ▶ Step 1: Secure the lower front beam to the floor supports (cutouts facing inwards)
- ▶ Step 2: Slide the table top supports into each floor support, adjust them to their lowest position.
- ▶ Step 3: Attached either floor sliders or caster wheels.

Attaching Table Top



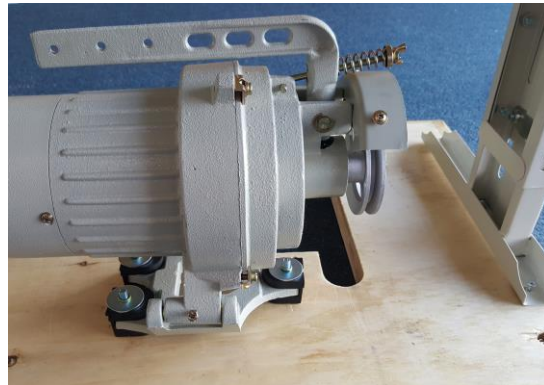
- ▶ Step 1: Lay Table top upside down and flat on a surface.
- ▶ Step 2: Place the stand assembly upside down on top on the table top.
- ▶ Step 3: Face the longer table top supports towards the tapered edge of the table top
- ▶ Step 4: Using a tape measure, set the table top support back 8cm from the table top tapered edge and in 3cm from the side edge.
- ▶ Step 5: Screw table top supports to the table top in the 4 locations.

Attaching Foot Peddle



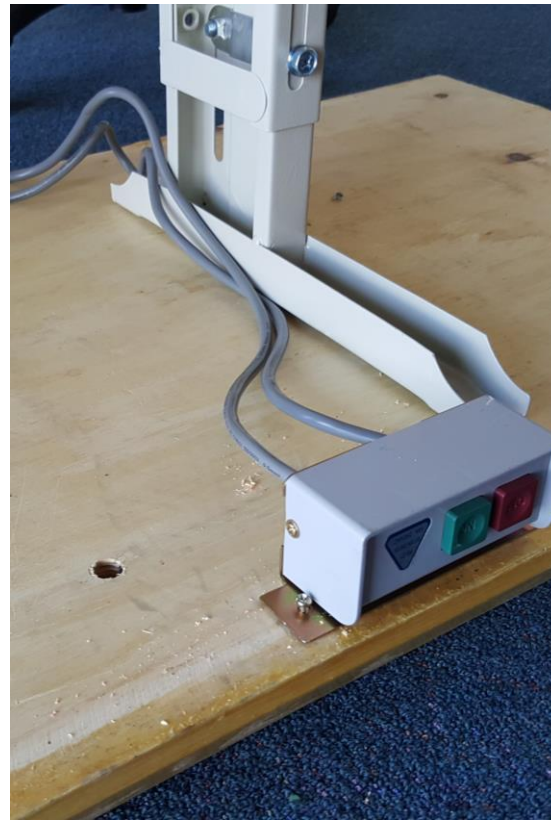
- ▶ Step 1: Attached the foot peddle support beam to the underside of the side supports, in the forward position
- ▶ Step 2: Attached the motor break rod bracket to large foot peddle
- ▶ Step 3: Attached the hinge assemblies to the foot peddle support beam
- ▶ Step 4: Position the foot peddles to the hinge assemblies and tighten in place ensure smooth and free movement.

Clutch Motor Assembly



- ▶ Step 1: Insert the three clutch motor mount bolts into the table top
- ▶ Step 2: Insert the three shock mount pads on the clutch motor
- ▶ Step 3: Mount the clutch motor onto the table top underside as per picture and secure into place

Clutch Motor



- ▶ Step 1: Attached the break rod from the clutch motor and the control peddle
- ▶ Step 2: Secure the on/off switch at the forward edge just inside of the right hand table support
- ▶ Step 3: Secure electrical cable to the table top with hardware provided

Machine Head

- ▶ Step 1: Install base plate
- ▶ Step 2: Install mount rubbers
- ▶ Step 3: Mount machine head onto the mount rubbers



Belt Installation



- ▶ Step 1: Install belt on motor pulley and machine head pulley via cut out in table top
- ▶ Step 2: Ensure belt is aligned, loosen clutch motor mounting bolts and move motor for better alignment if required
- ▶ Step 3: Secure machine head pulley cover

Thread Stand



- ▶ Step 1: Attached thread stand to mounting point on table top.
- ▶ Step 2: Insert thread cone holders as per picture. Adjust height as required
- ▶ Step 3: Insert thread tension guides as per picture
- ▶ Step 4: Insert thread stand guide as per picture